# The Technology of Joint Synthetic Fuel 100% Synthetic J-BUF (Joint Battlespace Use Fuel)

Theorized methods to manufacture full synthetic fuel blends that can be used in both diesel engines and turbine engines.









Written by R.C. Knight
President of Integrated Synthetic Fuel Incorporated
Date: 7/26/09

#### **General Introduction**

- Current single synthesis process produce fuels that are not able to meet current specifications (ASTM D1655 & ASTM D975)
- FT fuel has a low density & problems with elastomer swelling
- JP-900 fuel has a high density & a low cetane number
- Co-processing low density synthetic (LDS) fuel (FT fuel) with high density synthetic (HDS) fuel (JP-900 fuel) may lead to a joint fully synthetic blend
- Emission concerns of some feed stocks and processes. (Coal)
- Blending feed stocks can reduce calculated CO<sup>2</sup> by including biomass & solid municipal waste
- Additional processes can be added to use CO<sup>2</sup> for more product

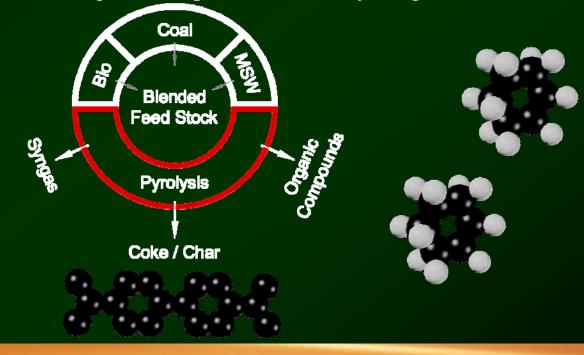


## **Pyrolysis – Feed Stock Equalizer**

 Pyrolysis is the preliminary step that breaks blended feed stocks into core processing materials

• HDS can be made from the organic compounds & LDS by the gasification of the

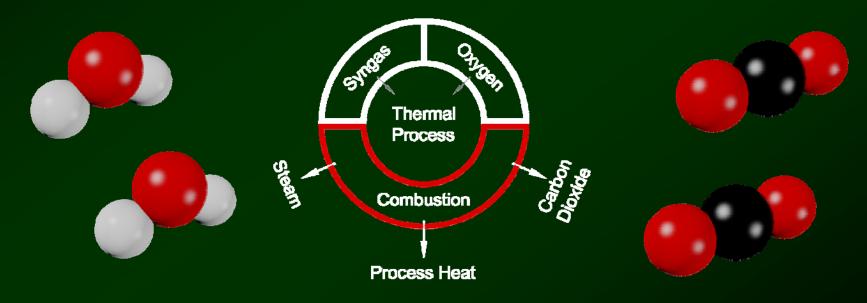






## **Combustion of Pyrolysis Syngas**

- Combustion of initial syngas and oxygen creates process heat, steam and CO<sup>2</sup>
- The heat and steam can be used for pyrolysis & gasification
- CO<sup>2</sup> be directed to CH<sub>3</sub>OH conversion

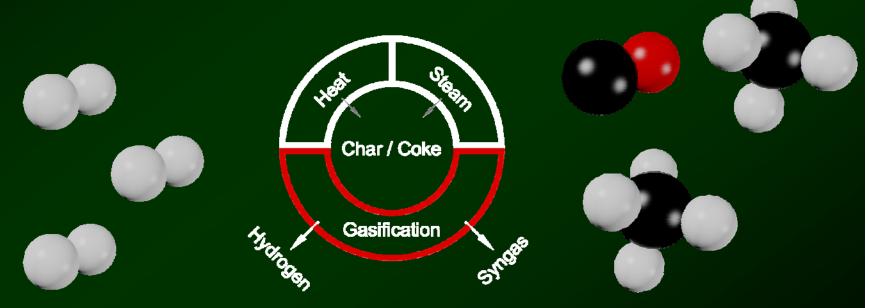




#### **Gasification of Coke/Char**

• Coke/Char is gasified and separated into syngas for catalytic synthesis and hydrogen is produced for HDS hydrogenation & CH<sub>3</sub>OH conversion

• Some heat & steam my be recovered for lower additional process utilization

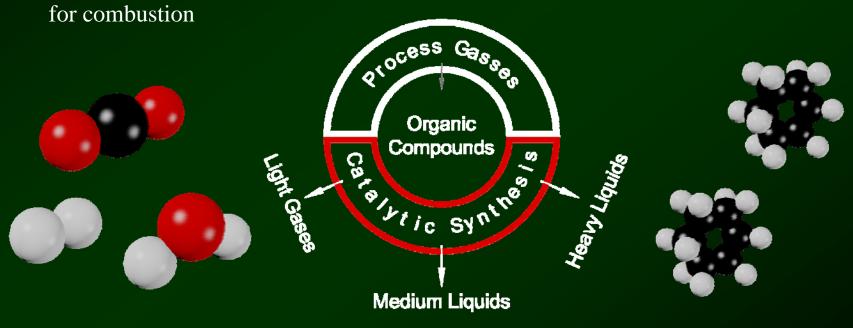




#### **Coke/Char Syngas Catalytic Synthesis**

• Syngas from the gasification of the char is synthesized into various products, the majority going to medium cuts for LDS production and for blending with HDS

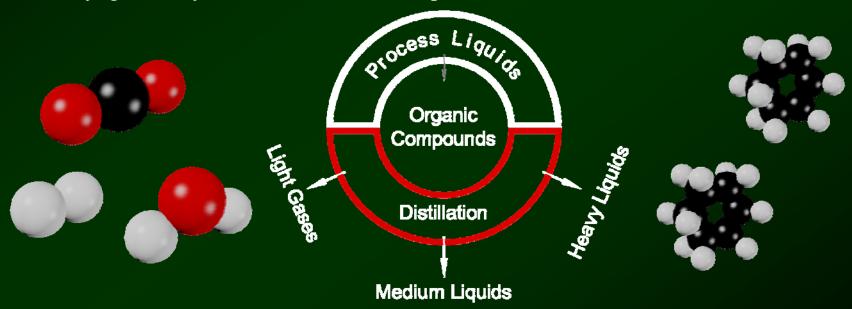
• Heavy liquids (tars) can be recycled to the feedstock input & light gasses utilized





#### **Distillation of Organic Compounds**

- Organic compounds from pyrolysis are cleaned and distilled into various liquids, the bulk going to medium cuts for HDS fuel once hydrogenated
- Heavy liquids are recycled to the beginning and light gasses directed to combustion or syngas catalytic conversion for LDS production



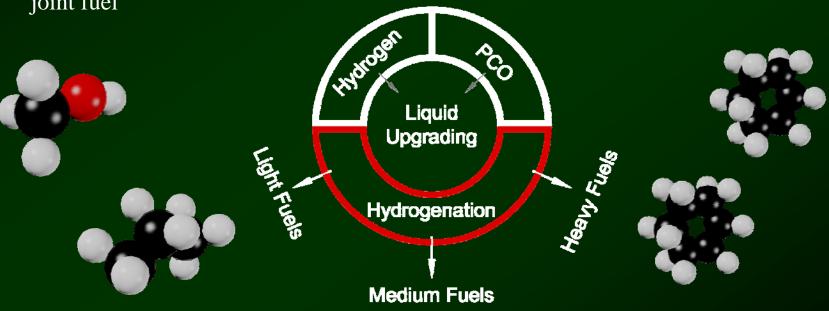


## **PCO Upgrading**

The medium liquids from pyrolysis and processing will be referred to as Pyrolysis Chemical Oil (PCO) as JP-900 was initially made from refined chemical oil

The PCO is hydrogenated into HDS fuel for blending with LDS for fully synthetic

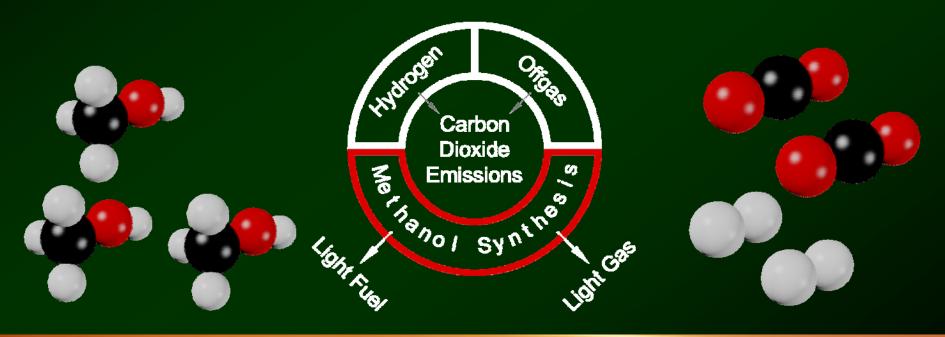
joint fuel





## **Methanol Synthesis of CO<sup>2</sup> Emissions**

- CO<sup>2</sup> emissions synthesized into methanol
- Methanol may be a product or used with flex fuel & hybrid fuel cell cars
- Methanol may be processed with process naphtha for gasoline production





# **Alternative Process Method: Super Saturation Cavitation**

- Controlled cavitation with a hydrosonic pump may allow for a streamlined processing methods by allowing syngas to be co-processed directly with PCO
- Diverse fuel output may be able to be controlled by pump speed or rotor design

